

# MICATEX

## PRODUCT CODE: BBO Range & TMX Tint Bases

TECHNICAL DATA SHEET NO: PL-7-B

DATE: OCTOBER 2012

THIS SUPERSEDES ALL PREVIOUS PUBLICATIONS

<b>Product Description</b>	<p>MICATEX is an extremely durable UV-resistant waterbased coating with a fine texture for weatherproofing and decorating exterior walls.</p> <p><b>Hero Ingredient:</b> Unique Weather Block formulation improves water resistance. Weather Block in combination with Mica and Marble protects walls by filling existing hairline cracks and preventing future hairline cracks.</p>													
<b>Intended Uses</b>	<ul style="list-style-type: none"> <li>To weatherproof and protect exterior wall surfaces.</li> <li>To bridge and fill fine hairline cracks on exterior cement plastered walls.</li> <li>Suitable for application to suitably primed cement plaster, concrete, brickwork, fibre-cement, breeze blocks, PVC gutters and down pipes.</li> </ul>													
<b>Features &amp; Benefits</b>	<ul style="list-style-type: none"> <li>UV resistant - resists even the most severe sunlight conditions.</li> <li>Protects exterior surfaces against breakdown caused by harsh climatic conditions.</li> <li>Improves water resistance of walls thus preventing dampness on interior walls caused by driving rain.</li> <li>Reinforced with carefully graded aggregates of mica, mineral quartz and marble for long lasting protection durability and toughness.</li> <li>All colours have a high obliterating power and good light fastness.</li> <li><b>MICATEX</b> not only protects, but its even fine texture also hides minor surface irregularities and disguises repaired areas.</li> <li>Effectively fills and bridges hairline cracks. Resists cracking and crazing associated with more brittle paints.</li> <li>Easy to apply and leaves at least twice the dried film thickness of conventional paints when used as recommended.</li> <li>7 year quality guarantee.</li> </ul>													
<b>Product Information</b>	Appearance	Matt												
	Colours	White (BBO 300) plus extensive standard colours as per colour card. Also available in a wide range of <b>INSPIRED COLOUR</b> Tints.												
	Tint Bases	Pastel Tint Base (TMX 1000) Deep Tint Base (TMX 2000) Transparent Tint Base (TMX 3010)												
	Generic type	Acrylic emulsion												
	Solids	Approx. 53 % by mass; 35 % by volume												
	S G	1,40 (typical for white)												
	Recommended DFT	Min: 50 µm Max: 70 µm												
	Flash point	Non-flammable												
	Theoretical spreading rate	6m <sup>2</sup> /ℓ per coat @ 60µm DFT This serves as a guide only												
	Practical Spreading rate	The practical spreading rate will vary depending on the porosity and profile of the substrate, as well as the application technique and tools used												
<b>Application Details</b>	Mixing	Stir thoroughly with a flat paddle until homogeneous.												
	Method	Brush or normal medium to heavy pile roller.												
	Thinning	Not recommended - Ready for use.												
	Cleaning	Water.												
	Substrate	Suitably primed concrete, cement plaster, brickwork, building boards, other masonry surfaces and suitably primed wood and metal.												
	Application Environment	<table border="1"> <thead> <tr> <th>Surface Temperature</th> <th>Ambient Temperature</th> <th>Relative Humidity</th> </tr> </thead> <tbody> <tr> <td>Min: 10 °C</td> <td>Min: 10 °C</td> <td>Min: 10%</td> </tr> <tr> <td colspan="3">Or 2 °C min. above dew point</td> </tr> <tr> <td>Max: 40 °C</td> <td>Max: 40 °C</td> <td>Max: 85 %</td> </tr> </tbody> </table>	Surface Temperature	Ambient Temperature	Relative Humidity	Min: 10 °C	Min: 10 °C	Min: 10%	Or 2 °C min. above dew point			Max: 40 °C	Max: 40 °C	Max: 85 %
Surface Temperature	Ambient Temperature	Relative Humidity												
Min: 10 °C	Min: 10 °C	Min: 10%												
Or 2 °C min. above dew point														
Max: 40 °C	Max: 40 °C	Max: 85 %												
	Drying time	Touch dry 30 min @ 23 °C Dry to handle 1 h @ 23 °C Overcoating 1 h @ 23 °C												

## MICATEX

PRODUCT CODE: BBO Range & TMX Tint Bases

TECHNICAL DATA SHEET NO: PL-7-B

<b>Storage and Packaging</b>	Store away from direct sun, heat and severe cold. Packaging: 5 ℓ and 20ℓ.
<b>Tint Bases</b>	<ul style="list-style-type: none"> <li>The tint base containers are underfilled to levels which are specific for each tint base to allow for a calculated volume of colourants to be added. The volume indicated on the container is only achieved after the addition of all prescribed colourants as per the formulation.</li> <li>The tint bases and the colourants are unfinished or intermediate products which are not recommended for use by themselves. A finished product is only produced once the prescribed quantities of colourants have been thoroughly mixed with the tint base.</li> <li>When mixed to a finished product its technical features, product information, application and surface preparation details comply with that of <b>MICATEX (BBO Range)</b></li> <li><b>Only colourants from the Plascon INSPIRED COLOUR system are permitted for use when tinting.</b></li> </ul>
<b>Tinting Procedure</b>	<ul style="list-style-type: none"> <li>Select the required colour and reference no. from the <b>PLASCON INSPIRED COLOUR</b> system, other suitable systems or colour cards and locate the applicable formulation from the tables.</li> <li>Certain colour choices may require more than two coats to achieve full obliteration, (see computer formulations for details in remark column prior to tinting.)</li> <li>Select the required tint base and volume for tinting and set the tinting machine to deliver the correct amount of colourants as per formulation.</li> <li>Inject all required colourants, close container and shake on mechanical shaker for 5 minutes.</li> <li>Note: <b>UNDER NO CIRCUMSTANCES TINT COLOURS FROM MICATEX WHITE (BBO 300)- USE ONLY THE PRESCRIBED TINT BASES</b></li> </ul>
<b>Surface Preparation</b>	<p>Ensure that surfaces are dry, sound and free from dust, dirt, grease and oil before painting.</p> <ol style="list-style-type: none"> <li><b>NEW WORK</b> <ol style="list-style-type: none"> <li><b>Cement plaster, concrete, breeze blocks, brick, and stone:</b> Ensure that concrete has dried for at least four weeks and other masonry surfaces two weeks before painting. Remove any loose particles and laitance by most suitable means. Remove any oil, grease and mould release agents with <b>PLASCON AQUASOLV DEGREASER (GR 1)</b>. Rinse thoroughly. Prime with <b>PLASCON PLASTER PRIMER (UC 56)</b>. <b>Fibre-cement:</b> Remove any loose particles and laitance by most suitable means. Apply 1 coat of <b>PLASCON BONDING LIQUID (CVI 14)</b>. Allow to dry for 16 hours. <b>N.B. BONDING LIQUID</b> must be overcoated within 3 days after application.</li> <li><b>Wood:</b> Sand smooth with 150 grit paper working in the direction of the grain. Dust off. Seal knots and resinous areas with <b>PLASCON KNOT SEAL (PK 2)</b>. Prime exterior wood with <b>PLASCON WOOD PRIMER (UC 2)</b>.</li> <li><b>Mild steel:</b> Degrease with <b>PLASCON AQUASOLV DEGREASER (GR 1)</b>. Rinse thoroughly with water. Remove any rust by coarse sanding, mechanical grinding, etc. or <b>PLASCON RUST REMOVER (RR 1)</b>. Prime general surfaces the same day with <b>PLASCON METAL PRIMER (UC 501)</b> or <b>PLASCOSAFE 18 PRIMER (EMS 18)</b> - use <b>ZINC PHOSPHATE PRIMER RED OXIDE (UC 207)</b> for structural steelwork.</li> <li><b>Galvanised steel:</b> Clean with <b>PLASCON GALVANISED IRON CLEANER (GIC 1)</b> to achieve a water break-free surface. Rinse thoroughly with water. Prime the same day with <b>PLASCON GALVANISED IRON PRIMER (GIP 1)</b>. <b>Hardboard:</b> Prime with <b>PLASCON PLASTER PRIMER (UC 56)</b>.</li> <li><b>PVC gutters and down pipes:</b> Clean and sand lightly. Prime with <b>PLASCON PLASTER PRIMER (UC 56)</b> or <b>PLASCON MULTI SURFACE PRIMER (WUP 1)</b></li> </ol> </li> <li><b>PREVIOUSLY PAINTED SURFACES</b> <ol style="list-style-type: none"> <li><b>Previously painted surfaces in good condition:</b> Remove loose and flaking paint back to a sound substrate and a firm edge. Spot prime bare areas with appropriate primer. Clean old paint with <b>POLYCELL SUGAR SOAP POWDER</b> solution to remove all contaminants and chalked material. Rinse with clean water to remove all traces of sugar soap. Alternatively, clean with high pressure water jet. Sand glossy enamel surfaces to a matt finish.</li> <li><b>Chalky surfaces:</b> Remove completely by scraping, wire brushing, sandpapering, etc. to expose the underlying substrate. Apply <b>PLASCON BONDING LIQUID (CVI 14)</b> or <b>PLASCON PLASTER PRIMER (UC 56)</b>. <b>N.B. BONDING LIQUID</b> must be allowed to dry for 16 hrs and overcoated within 3 days after application. <b>Previously painted surfaces in poor condition (e.g. extensive peeling):</b> Completely remove paint by most appropriate means or by stripping with <b>REMOVAL ALL PURPOSE COATINGS REMOVER (RRA 220)</b>. Treat as for new work.</li> </ol> </li> </ol> <ol style="list-style-type: none"> <li><b>FILLING:</b> Fill all imperfections with <b>POLYCELL MENDALL 90</b> or <b>POLYCELL POLYFILLA EXTERIOR</b>. Seal <b>POLYFILLA EXTERIOR</b> with <b>PLASCON PLASTER PRIMER (UC 56)</b>. Use <b>POLYCELL MENDALL 90</b> for wood.</li> </ol>

## MICATEX

**PRODUCT CODE: BBO Range & TMX Tint Bases**  
**TECHNICAL DATA SHEET NO: PL-7-B**

<b>Application</b>	<ul style="list-style-type: none"> <li>• Complete cutting in first using a two coat application by brush or roller and then proceed painting the entire surface.</li> <li>• Apply two coats to correctly primed surfaces to achieve complete obliteration.</li> <li>• For optimum protection always apply at recommended spreading rate.</li> </ul>
<b>Cautions</b>	<ul style="list-style-type: none"> <li>• <b>N.B</b> When applying <b>tinted/standard</b> colours to new masonry surfaces, prime first with the recommended primer. <b>White</b> may be applied directly.</li> <li>• <b>NOT</b> recommended for application with stippled roller, since temperature and slight viscosity variations can cause texture variances.</li> <li>• Avoid painting during inclement weather or if temperature is below 10 °C.</li> <li>• To ensure that colours on a project are consistent check that batch numbers are the same.</li> </ul>
<b>Safety Precautions</b>	<ul style="list-style-type: none"> <li>• Keep out of reach of children.</li> <li>• Ensure good ventilation during application and drying.</li> <li>• In case of skin contact, wash with soap and water or a recognised skin cleaner.</li> <li>• Avoid contact with eyes – In case of contact, rinse eyes immediately with plenty of water and seek medical advice if symptoms persist.</li> <li>• Harmful if swallowed. Do not induce vomiting. Seek medical attention.</li> <li>• Refer to Material Safety Data Sheet for complete information.</li> </ul>

### **DISCLAIMER:**

The recommendations contained herein are given in good faith and are meant to guide the specifier or the user. They are based on results gained from our tests and experiences and are believed to be reliable. No guarantee is implied by the recommendations contained herein since conditions of use, method of application and cleanliness of the substrate prior to painting are beyond our control.

**N.B.** Technology may change with time necessitating changes to this Technical Data Sheet (TDS). It is the responsibility of the user to ensure that the latest TDS is being used.

**N.B. TO ORDER: Quote product name, product code number, packaging and colour.**

### **KANSAI PLASCON (PTY) LIMITED**

#### **CAPE TOWN:**

P O Box 42  
 Eppindust 7475  
 Tel: (021) 505-2400  
 Fax: (021) 534-3791

#### **DURBAN:**

Private Bag X16  
 Mobeni 4060  
 Tel: (031) 451-3200  
 Fax: (031) 451-3411

#### **GAUTENG:**

P.O. Box 4010  
 Luipaardsvlei 1743  
 Tel: (011) 951-4500  
 Fax: (011) 955-2841

#### **PORT ELIZABETH:**

P O Box 1594  
 Port Elizabeth 6000  
 Tel: (041) 401-1400  
 Fax: (041) 453-4606

**PLASCON ADVISORY SERVICE: 0860 20 40 60**